



TECHNICAL INFORMATION

Capacity	4.000 kN
Transmission Typ	Servo Drive
Connection Rods	2 Pieces
Distance from BDC	5 mm
Speed (Max. Stroke)	0-50 spm
Stroke	200 mm
Ram Adjustment	0-250 mm
Opening in uprights	1.050 mm
*Daylight (SDAU)	700 mm
Main Motor	Servo Motor
Ram Motor	3 kW
Table Area	2.500 X 1.400 mm
Ram Area	2.500 X 1.400 mm
Supply Voltage	~400V / 50 Hz / 3f
Min. Air Pressure	5.5-6 bar
Weight, appr	70.000 Kg
Max. weight upper die	5.000 Kg
*Max stroke, stroke down and adjustment up	

General Tolerance		DIMENSION (mm)						
DIN ISO 2768-1		0,5-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000
Ra (µm)		± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2
PROJECT		H80 - 400T						
MATERIAL		-						
QUANTITY		1						
DRAWING NAME		MONOBLOCK 4000kN SERVO DRIVE PRESS						
SCALE		1:1						
DRAWING NO		H800000000						
PAGE		1						
FR-TG-04/00								

Hasanağa OSB 6. Cad. No: 8 Nilüfer Bursa TÜRKİYE  
T: +90 (224) 411 20 20 F: +90 (224) 411 06 98

PROJECT H80 - 400T MATERIAL - QUANTITY 1  
DRAWING NAME MONOBLOCK 4000kN SERVO DRIVE PRESS SCALE 1:1  
DRAWING NO H800000000 PAGE 1  
FR-TG-04/00